



Customer:

Serial no.:

Maintenance schedule for moving carpet

1,2m/s 06-17

Daily

Turn off the Main Switch before performing maintenance work (except with test runs). Perform safe test runs as required! Observe the operation and maintenance instructions!



Table with 3 columns: Maintenance object, Task to be performed, Info Chap. no. Rows include Safety systems, Moving carpet, Complete system, and Electrical control system.

Initial in appropriate date box when all tasks have been completed:

Comments:

Calendar grid with columns for months (Jan-Dec) and rows for days (1-31).



Customer:

Serial no.:

**Maintenance
schedule
for moving carpet**

1,2m/s

06-18

Monthly

**Turn off the Main Switch before performing maintenance work (except with test runs).
Perform safe test runs as required!
Observe the operation and maintenance instructions!**




<u>Maintenance object</u>	Task to be performed	Info Chap. no.
Safety systems	Confirm function of rollback brake device.	06-04-01
	Confirm function of highspeed backstop (if applicable)	06-04-01
Supervisory stop devices	Confirm function of Belt Slip sensor	06-04-01
	Confirm function of Overspeed	06-04-01
	Confirm function of Cover Supervision (if applicable)	06-04-01
Drive system	Lubricate return terminal guide rails.	06-06
	With reinforced bearing: visual inspection for grease leakage.	---
	Grease bearings (with the exception of reinforced bearings) with grease zirks (every 200 operating hours).	06-06
Moving carpet	Check tension	03-16
	Visual inspect belt for wear	---
Complete system	Extraordinary cleaning of moving parts.	---
	Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges	---
	Check plastic parts for wear	---
	Check for loose hardware.	06-02
	Check the functions of the system during a test run.	---

Initial in appropriate date box when all tasks have been completed:

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Date:												
Name:												

Comments:

Large empty text area for providing maintenance comments.

	Customer:	Maintenance schedule for moving carpet	06-19	Yearly
	Serial no.:			

**Turn off the Main Switch before performing maintenance work (except with test runs).
Perform safe test runs as required!
Observe the operation and maintenance instructions!**



<u>Maintenance object</u>	<u>Task to be performed</u>	<u>Info Chap. no.</u>
General	Perform daily and monthly maintenance work!	
Drive motor and gearbox	Maintenance in accordance with manufacturer's instructions - after 5000 operating hours or 5 years replace gearbox oil.	06-06
	For drive terminals with 15kw Jumbo drives or larger, replace IEC lubricant cartridge. Clean the grease collection container at least every two years.	06-09
Bearings	Grease all bearings	06-03 06-06
	Lubricate reinforced bearings every 1000 operating hours / at the end of the season.	06-06
Return unit	Snow plough: with the formation of sharp edges → grind away	---
All rollers	Maintenance.	06-06
Moving carpet	Perform detailed visual inspection of top & bottom belt	06-05
	Belt must run centrally on the drive/deflection drums.	06-05
	Perform detailed belt splice inspection.	06-05
Electrical elements	Settings / maintenance.	---
	Check function of all cooling fans.	---
	Check fans of frequency converter.	---
	Check cables for damage.	---
Complete system	Check overall condition (other wear, formation of rust, tears, ground subsidence, etc.).	---
Safety stickers / signs	Check condition.	---
Test run	Check the functions of the system during a test run.	---

Comments:

Date	Technician	Tester	Stamp
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